

DRILL/TAPS

Combination Drill/Tap Bits



- Complete hole drilling, tapping and deburring/countersinking in one operation with power drill saves labor and time.
- Back tapered beyond tap to prevent thread damage from over-drilling.
- Deburr/countersink also provided on bit beyond back taper.
- Made from hardened high-speed steel vs. carbon steel for longer life.
- High quality hex shank to ensure strong connection to drill chuck.
- Designed to tap up to 10-gauge metal.
- Quick change adaptor included in both metric and standard kits.

CAT. NO.	UPC NO.	DESCRIPTION	DTAPKIT	DTAPKITM
DTAPKITM	12151	M3-M10 6 Piece Drill/Tap Set		
DTAPKIT	17620	6-32 to 1/4-20 6-piece Drill Tap Set		
DTAP6-32	17611	R 6-32NC Drill/Tap Bit	X	
DTAP8-32	17612	R 8-32NC Drill/Tap Bit	X	
DTAP10-24	17613	R 10-24NC Drill/Tap Bit	X	
DTAP10-32	17614	R 10-32NF Drill/Tap Bit	X	
DTAP12-24	17615	R 12-24NC Drill/Tap Bit	X	
DTAP1/4-20	17616	R 1/4-20NC Drill/Tap Bit	X	
DTAP5/16-18	11627	5/16-18NC Drill/Tap Bit		
DTAP3/8-16	11628	3/8-16NC Drill/Tap Bit		
DTAPM3C	12160	R M3 X .50 Drill/Tap Bit		X
DTAPM4C	12161	R M4 X .70 Drill/Tap Bit		X
DTAPM5C	12162	R M5 X .80 Drill/Tap Bit		X
DTAPM6C	12163	R M6 X 1.00 Drill/Tap Bit		X
DTAPM8C	12164	R M8 X 1.25 Drill/Tap Bit		X
DTAPM10C	12165	R M10 X 1.50 Drill/Tap Bit		X

SPECIFICATIONS

Material thickness	Up to 10 gauge
Material type	Mild steel, copper, brass, aluminum
Shank	1/4" quick change hex
Drill Material	High-speed steel
Drill point	Split point with web thinning



NOTE: TO EXTEND THE LIFE OF YOUR TOOL, SEE CUTTING/THREADING OIL ON PAGE 388.